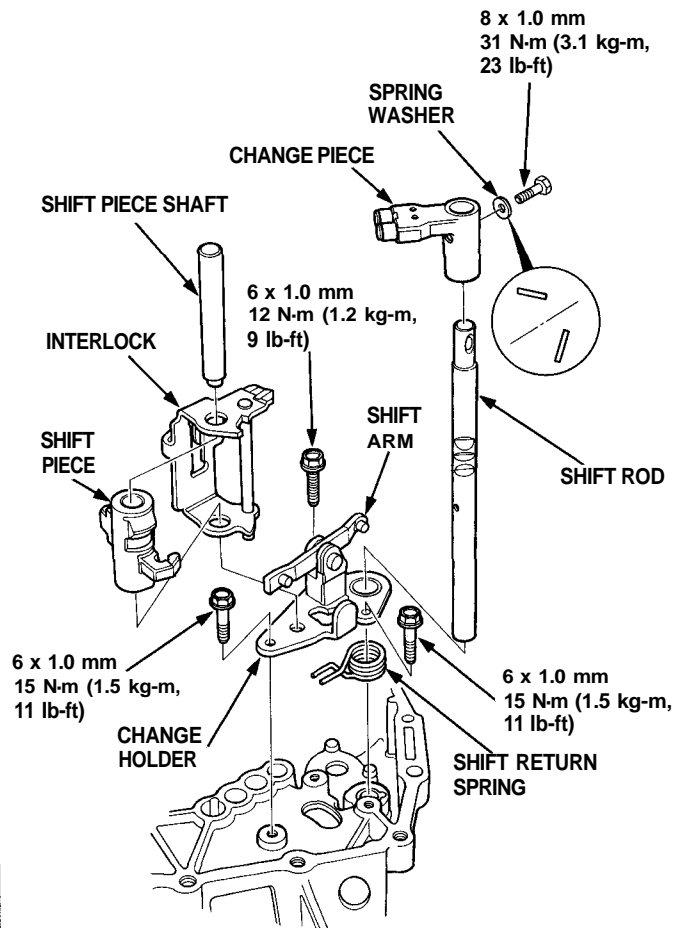


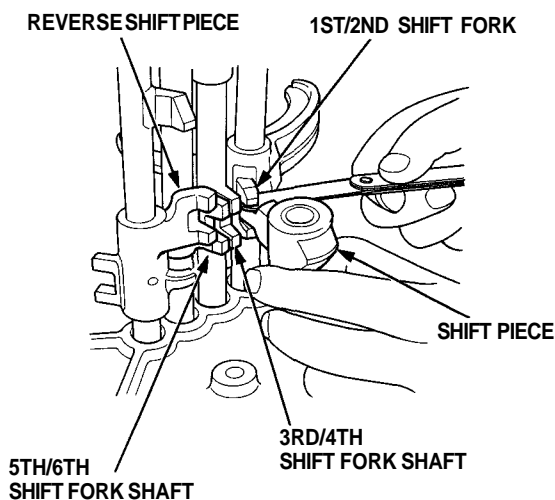
# Change Holder, Shift Fork

## Clearance Inspection



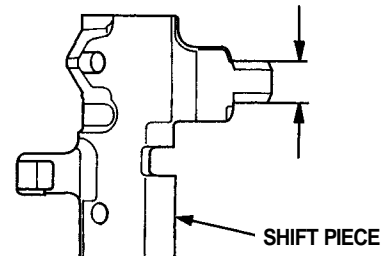
1. Measure the clearance between the shift piece and the 1st/2nd shift fork, the shift fork shafts, or reverse shift piece.

**Standard:** 0.25 — 0.55 mm (0.010 — 0.022 in)  
**Service Limit:** 0.85 mm (0.033 in)



2. If the clearance exceeds the service limit, measure the width of shift piece.

**Standard:** 11.85 — 11.95 mm (0.467 — 0.470 in)

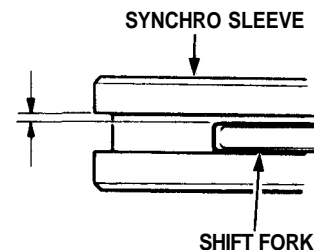


If the width is less than the standard, replace the shift piece.

If the width is within the standard, replace the shift fork, shift piece, or shift fork shaft.

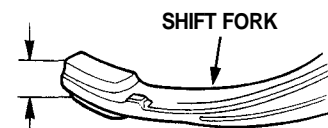
3. Measure the clearance between each shift forks and its matching synchro sleeves.

**Standard:** 0.35 — 0.65 mm (0.014 — 0.026 in)  
**Service Limit:** 1.00 mm (0.039 in)



4. If the clearance exceeds the service limit, measure the width of the shift fork.

**Standard:** 7.4 — 7.6 mm (0.291 — 0.299 in)



If the width is less than the standard, replace the shift fork.

If the width is within the standard, replace the synchro sleeve.